

Multifunctional Chart Recorder

INSTRUCTIONS

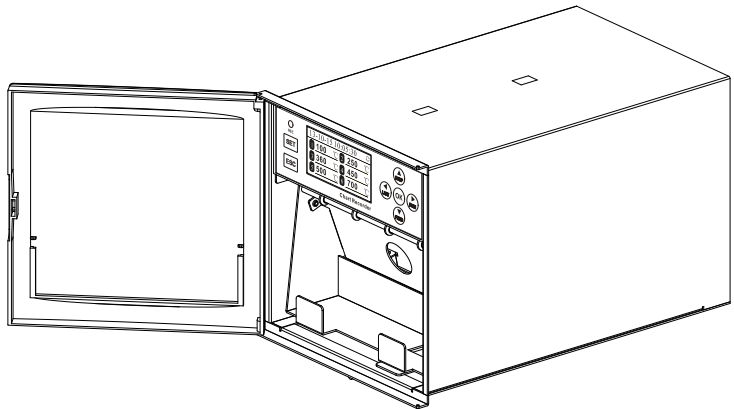


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Preface



Appreciate for purchasing our company's chart recorders. This manual illustrates how to install, wire and operate the device. In order to accurately operate the recorder, please read the manual before any operation.

Safety instructions

- **Installation environment**

The device is not allowed to be operated or stored in a place where is flammable or vaporous.

- **Safety marks**

Mark	Name
	Power warning
 /PE	Earth Ground connection point
100~240VAC 50/60Hz	Power specifics

- **Reliable Earth Ground connection**

To avoid the possible electric shock, please make sure that the grounding is effective and reliable before turning on the power.

- **Power off in case of any breakdowns**

When abnormal scent, sound, smoke, or high temperature is found, please shut down the power supply.

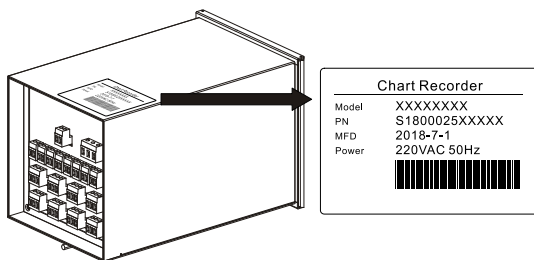
- **Do Not attempt to fix or refit the device.**

Unpacking

Please confirm the contents of the package after opening the box. If you find the wrong model, quantity or physical damage on the appearance, please contact our company or the distributor who sells this product.

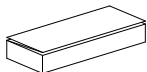
The nameplate

Please confirm whether the model and specification code written on the nameplate is consistent with the product you ordered.

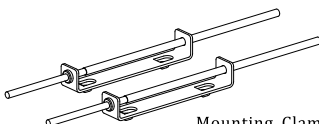


Accessories

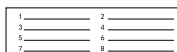
Ind.	Part	Qty
1	Recorder paper	1
2	Mounting Clamps	2
3	User Manual	1
4	Label Card	1



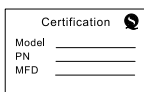
Recorder Paper



Mounting Clamps



Label Card



Certification



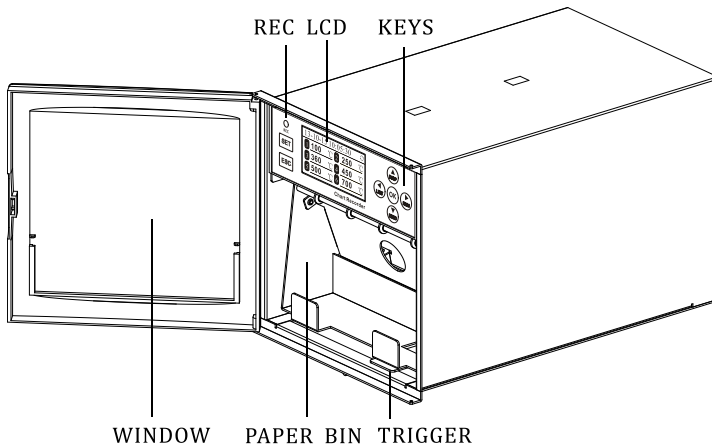
1. Overview

This chart recorder is designed for industrial field. Provide multi-channel high-precision analog signal input channel, configure multi-channel alarm, provide sensor power distribution; use high-precision thermal printer to achieve data, curve and mixed printing; equipped with high-resolution OLED LCD screen to provide real-time data display.

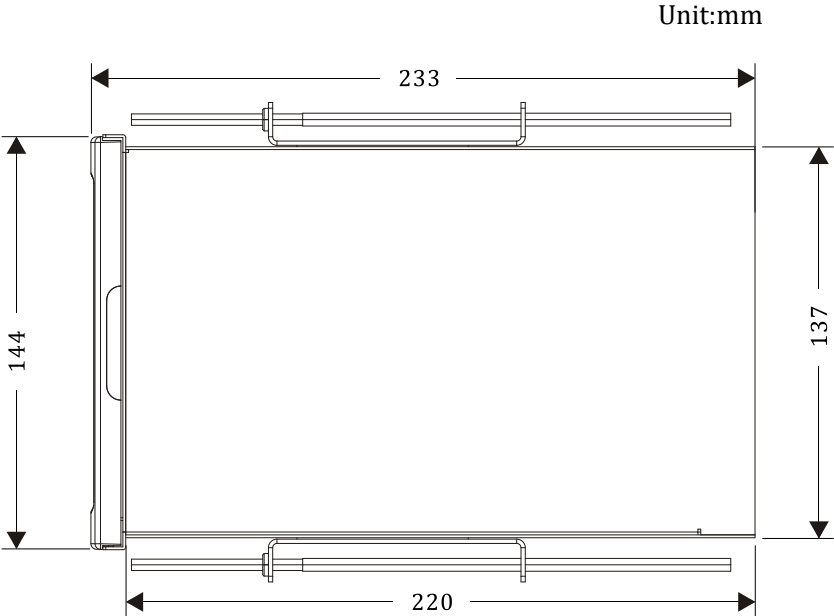
Features

- OLED LCD screen: rich-text display.
- Universal signal input: support 8-12channel universal signal input, support current, voltage, thermocouple, thermal resistance and other types of signals.
- Alarm function: 6 relay alarm output.
- Power distribution output: one 24V power distribution output.
- Paper feeding speed: 10 ~ 450mm / h free setting.

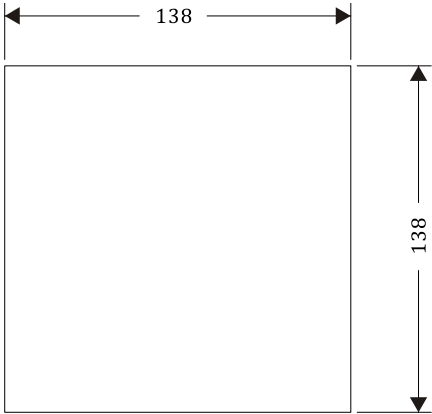
Structure



2. Installation

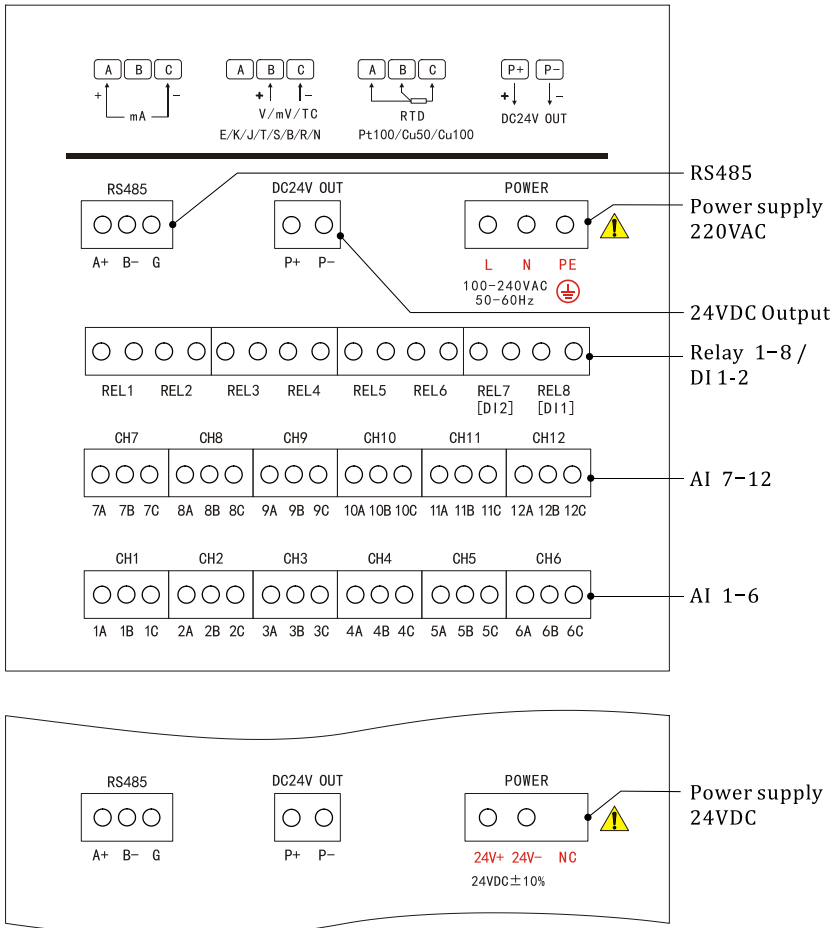


Dimension

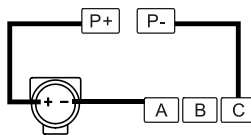


Mounting Hole

3. Electrical Connection

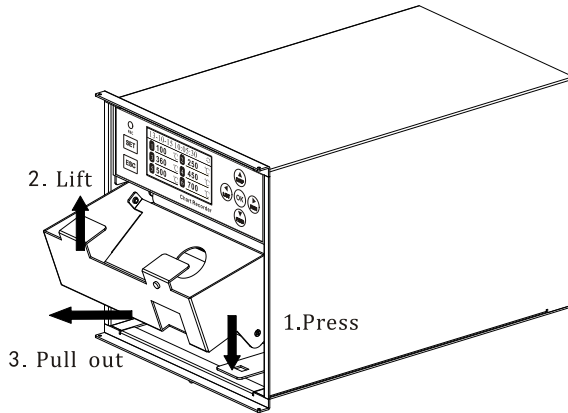


Two-Wire Transmitter

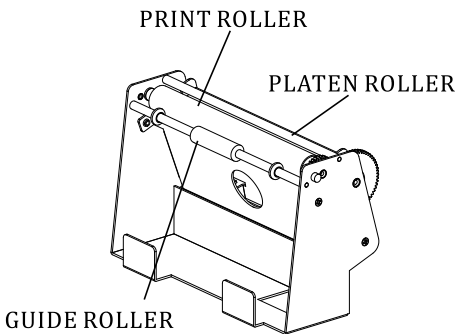


4. Paper loading

Step 1: press the paper bin trigger gently, the paper bin will automatically spring up, lift the paper bin to the position of 90 degrees, and then pull out the paper bin.



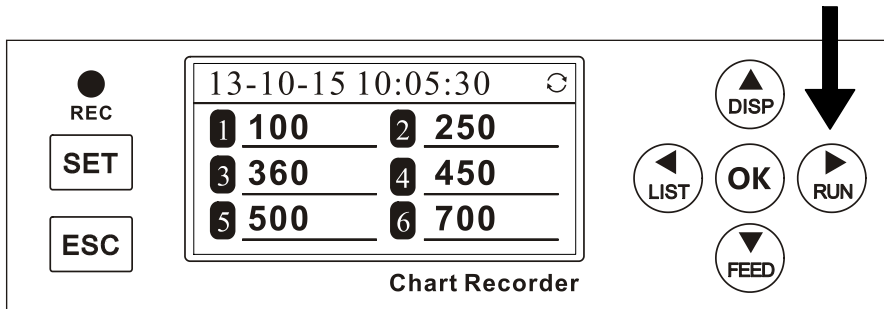
Step 2: open the cover, with the front side facing outward (use fingernail to scratch the paper surface, and the one with black mark is the front side), and load the recording paper. Then pull out 2-3 fold recording paper to pass through the paper roller, then pass through the paper guide roller, and then turn the big gear clockwise to tighten the recording paper. It is necessary to ensure that the recording paper is placed in the middle without deflection.



Step 3: after placing the paper bin in parallel, turn the paper bin downward and clip it into the bin buckle. The installation is completed when you hear a clear "click".

5. Keys and printing

5.1. Key functions



Keys	Function
RUN	Start or stop printing, light on when printing
LIST	Print configuration
DISP	Start or stop cycle display
FEED	Feed paper, 120mm, automatic stop
OK	Confirm
SET	Press 3 seconds, enter configuration
ESC	Return Or Switch display

Press [RUN] on the digital display screen to start data printing and recording, and the red light of rec is on. Press [RUN] again to stop data printing, and the red light of rec goes out.

5.2. Remote control printing

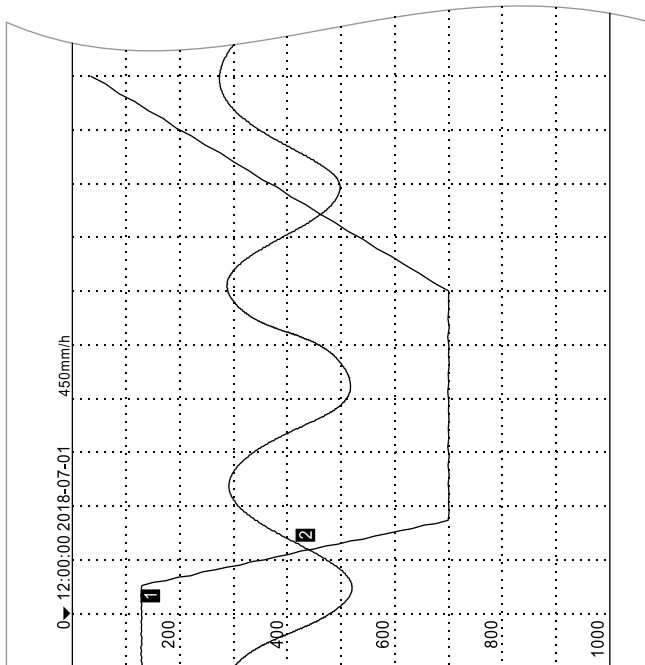
This instrument supports the external dry contact signal control the instrument to print, the signal is dry contact type. When the signal is connected, the instrument will print and record, and stop printing and recording when it is disconnected.

The connection terminal is DI1.

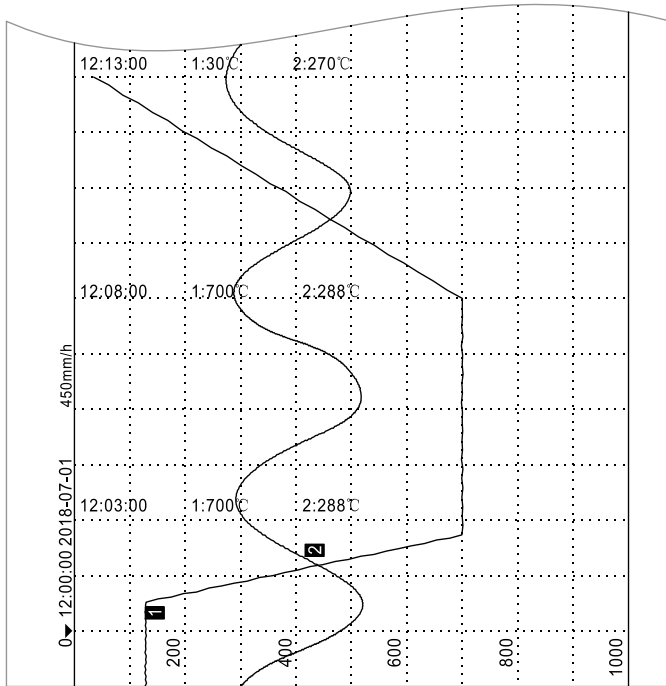
5.3. Printing example

The printing mode is optional: curve mode, data mode and mixed mode, which are set in the record configuration. The specific printing examples are as follows:

- **Curve mode**



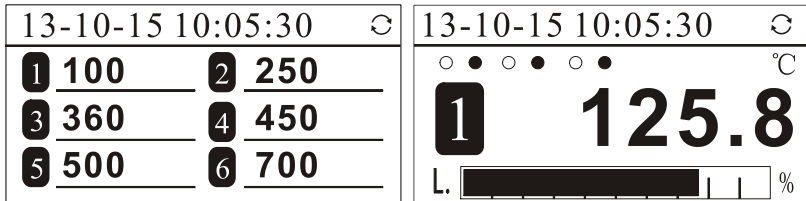
● **Mixed mode**



● **Data mode**

18-07-01 13:15:00	1:25°C	2:165°C	3:225°C	4:525°C
18-07-01 13:10:00	1:25°C	2:170°C	3:225°C	4:525°C
18-07-01 13:05:00	1:125°C	2:160°C	3:225°C	4:525°C
18-07-01 13:00:00	1:225°C	2:180°C	3:225°C	4:525°C
18-07-01 12:55:00	1:325°C	2:170°C	3:225°C	4:525°C
18-07-01 12:50:00	1:425°C	2:160°C	3:225°C	4:525°C
18-07-01 12:45:00	1:525°C	2:165°C	3:225°C	4:525°C

6. Data View



- Relay: Six circles represent relays 1-6 from left to right; ● Indicates that the relay is closed, ○ Indicates that the relay is opened
- Alarm: L. stands for deviation lower limit alarm; L stands for lower limit alarm; H stands for upper limit alarm; H stands for deviation upper limit alarm.
- Cycle display: Press the key [DISP], displaying current channel without Circular Display mark. Press [DISP] key again, displaying every channel with Circular Display mark.
- Press [ESC] to switch to the following screen of USB stick (it can be operated when there is a USB stick inserted)

7. Configuration

7.1. Log in

Long press the [Set] key for 3 seconds in the digital display to enter the configuration password screen, the initial password is 000000, and press the [OK] key to enter the configuration.

Configuration Category

Press the [up] and [down] keys to select the configuration category, such as system, input, alarm, etc., press the [OK] key to enter the configuration setting, and press the [return] key to return

Config	20-06-16
System	08:38:50
Input	Cold Auto
Alarm	25.9

Data and parameter editing

Press [up] and [down] to modify the parameter, press [up] and [down] to increase or decrease the value; press [OK] to open the value input box, press [left] and [right] to move the cursor, press [OK] to confirm the input, and press [return] to cancel the input.

Range: 0.0-3000.0
+1000.0

7.2. System configuration

Config	20-06-16
System	08:38:50
Input	Cold Auto
Alarm	25.9
	Pass 000000
	Factory set

- **Date and Time**

Set meter's date and time

- **Cold-end Compensation**

Automatic: according to temperature of temperature sensor.

Manual: set the fixed temperature value of cold-end

- **Password**

The initial password is 000000

- **Factory Setting**

Restore the parameters to the factory default state.

7.3. Input configuration

● Start / End Channel

Set channel values in batch. To set channels 1-3 to the same parameters, the start channel is set to 1 and the end channel is set to 3.

● Signal

Select the channel signal type. When the signal is off, the channel will not be enabled, displayed or printed.

Cat.	Signal
Current	0-10mA/0-20mA/4-20mA/4-20mAsq
Voltage mV	0-20mV/0-50mV/0-100mV
Voltage V	0-5V/1-5V/1-5Vsq/0-10V
RTD	Pt100/Cu100/Cu50
TC	T/E/K/S/B/J/R/N

Config	Stt Ch	1
System	End Ch	1
Input	Sig	4-20mA
Alarm	Unit	°C
	Filter	1.0 S
	Dot	1
	Scale	0.0
	-	100.0
	Record	Print
	Print	0.0
	-	100.0
	K	1.000
	B	0.0

● Unit:

m³/h, km³/h, L/h, Nm³/h, kNm³/h, bar, mbar, mmH₂O, mmHg, Pa, kPa, MPa, atm, kgf/cm², mm, cm, m, km, Wh, kWh, W, kW, MW, kJ, Hz, kHz, MHz, g, kg, t, mV, V, kV, mA, A, kA, kJ/h, MJ/h, GJ/h, ppm, %, ‰, ppmO₂, ppmH₂, %O₂, %LEL, NTU, µg/h, µg/kg, rpm, µS/cm, mS/cm, MΩcm, r/min, PH, RH, N, mg/L, g/L, kg/m³, kcal/m³, m/min, /s, °C, °F, kg/h, t/h

● Filter

$$Value = \frac{LastValue \times Filter + ThisValue}{Filter + 1}$$

● **Dot**

Channel decimal point, RTD and TC is 0~1 and that of other signals is 0~3.

● **Scale**

Channel signals indicate scale. Configuration setting range of current and voltage is -9999~30000; not applicable for RTD and TC.

● **Record**

Three options: Print/Show/OFF. Print: Show and print data; Show: Just Show data without print; OFF: Neither show nor print.

● **Print**

The Boundary limit. Upper limit and lower limit respectively correspond to printing paper's left boundary and right boundary. Boundary lower limit corresponds to chart paper's zero point; boundary upper limit corresponds to chart paper's calibration 100%. Boundary setting can realize curve shift.

● **Adjust K,B**

Linear adjustment; displayed value = measured value*K+B

7.4. Alarm Configuration

● **Start / End Channel**

Set channel values in batch. To set channels 1-3 to the same parameters, the start channel is set to 1 and the end channel is set to 3.

Config	Stt Ch	1
System	End Ch	1
Input	Alarm	ON
Alarm	L	0. 0
	R	0
	H	100. 0
	R	0
	DL	0. 0
	R	0
	DH	100. 0
	R	0
	Hyster	0. 0

● Alarm

When alarm is ON, the alarm function of this channel is enabled; when it is OFF, the function is disabled.

● Alarm limit and relays

Alarm limit value and the corresponding relay number. When R is 0, there is no relay output; when R is 1, No.1 corresponding relay outputs and the like.

● Hyster

Alarm backlash setting, avoiding frequent alarms in the event of signal vibration around alarm setting value.

ALARM TYPE	ALARM CONDITION	CANCELLATION CONDITION
Lower limit	Channel value < lower limit value	Channel value > lower limit + backlash value
Upper limit	Channel value > upper limit value	Channel value < upper limit - Backlash value
Deviation lower limit	Channel value < lower limit - deviation lower limit	Channel value > lower limit - deviation lower limit + backlash value
Deviation upper limit	Channel value > upper limit + deviation upper limit	Channel value < upper limit + deviation upper limit - backlash value

7.5. Record configuration

- **Record Type**

Three types: curve, data or mixed

- **Speed**

The output speed of the recording paper, in mm/h, can be set in the range of 10-450mm/h.

If the speed is 20 mm/h, the length of paper is 20 mm in 1 hour.

- **interval**

Configuration setting range is 1-9999 minutes. The recorder processes data print in terms of printing time intervals.

- **Staff**

%The percentage is used as the curve ruler;

1-n: specify the channel boundary value as the curve ruler;

X: Print the channels in turn at intervals of 500mm.

- **Contrast**

Print contrast: 0-3. Larger the number is, deeper the printing depth is.

- **Time**

Print working time at the begin of curve and the end of curve.

None:Never Print; P:Positive direction; N: Negative direction.

- **POP**

Auto start printing on power.OFF: Start print manual; ON: Auto start printing on power; KEEP: Keep the print state before power on.

- **DIV**

The grids count of channel index printing.

Config	Type	1
Record	Speed	1
Comm	Interval	1
Info	Staff	ON
	Contrast	0.0
	Time	KEEP
	POP	ON
	DIV	10

7.6. Comm configuration

RS485 communication function adopts standard Modbus-RTU protocol.

Addr: 1-247

Baudrate: 2400/4800/9600/19200/115200

Parity: None/Odd/Even

Byteswap: 1234/2143/3412/4321; 4 byte float type.

Config	Addr	1
Record	Baud	9600
Comm	Parity	NONE
Info	Byte	2143

32bis float data (4XXXX: 03Command)

Chnl	Offset	Chnl	Offset	Chnl	Offset
Chnl1	0000	Chnl5	0008	Chnl9	0016
Chnl2	0002	Chnl6	0010	Chnl10	0018
Chnl3	0004	Chnl7	0012	Chnl11	0020
Chnl4	0006	Chnl8	0014	Chnl12	0022

Example: Read Data of channel 1 (32bits, float)

Query: 01 03 00 00 00 02 C4 0B

Response: 01 03 04 00 00 41 A4 CB D8

Analyze: [00 00 41 A4] => 20.50

16bits signed short data (3XXXX: 04Command)

Chnl	Offset	Chnl	Offset	Chnl	Offset
Chnl1	0000	Chnl1	0004	Chnl1	0008
Chnl2	0001	Chnl2	0005	Chnl2	0009
Chnl3	0002	Chnl3	0006	Chnl3	0010
Chnl4	0003	Chnl4	0007	Chnl4	0011

Example: Read data of channel 1 (16bits, short)

Query: 01 04 00 00 00 01 31 CA

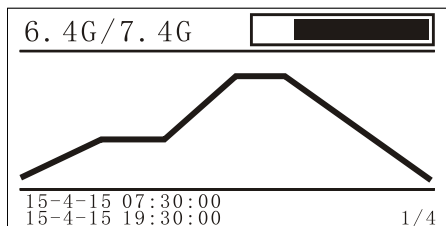
Response: 01 04 02 08 02 3F 31

Analyze: [08 02] => 20.50 (2 decimal point, same with channel setting)

8. USB and software

8.1. USB

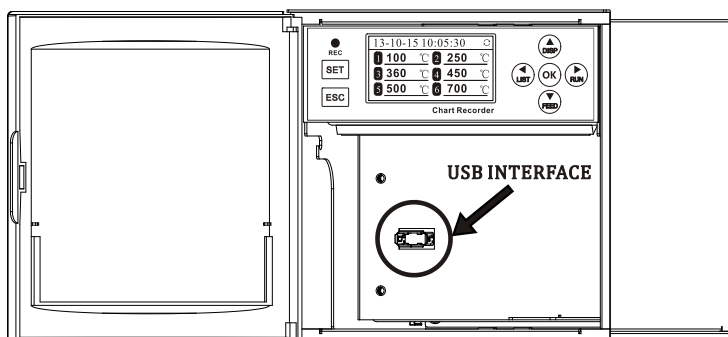
When you select the USB function, when the recorder prints, the data is stored in the USB flash disk, and stored according to the date and time. Each time a file is printed, you can select the data to print back. Press [return] on the display screen to switch to the USB curve screen.



- Press [left] and [right] to switch the record file, and press [up] and [down] to switch the viewing channel.
- Press the [OK] key to print the data stored in the USB flash disk again.

USB Position

The USB interface is located at the back of the paper bin. When the paper bin is removed, you can see the USB interface.

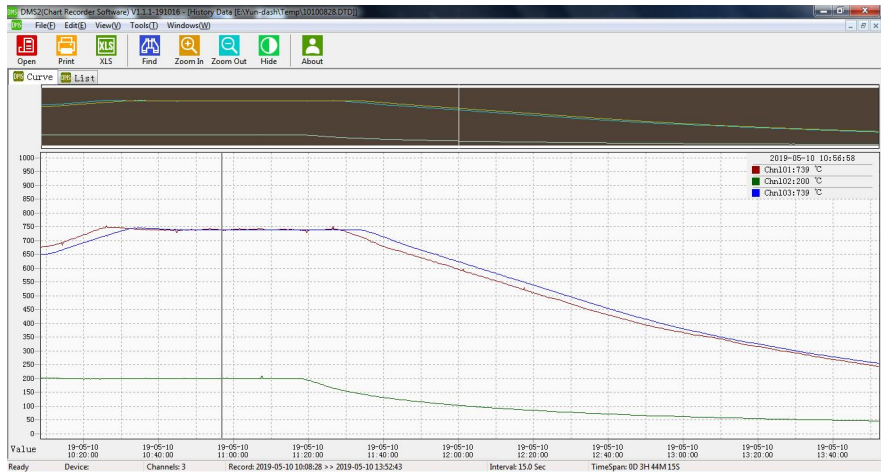


File format

The file is stored in the folder of /hisdata, and the subdirectory is named by month and year, such as 2019-08, and the file name is named by the date D hour h serial number, such as 01D08HXX.DTD and XX as the document number.

8.2. Software

The software is stored in the USB stick "/DMS" directory.
Double click to open the software DMS.exe .



9. Specification

Category	Signal	Measuring range		Accuracy /25°C
Current	0-10mA	0.00~10.00mA		±0.2%
	0-20mA	0.00~20.00mA		±0.2%
	4-20mA	4.00~20.00mA		±0.2%
	4-20mAsq	4.00~20.00mA		±0.2%
Voltage mV	0-20mV	0.00~20.00mV		±0.2%
	0-50mV	0.00~50.00mV		±0.2%
	0-100mV	0.00~100.00mV		±0.2%
Voltage V	0-5V	0.000~5.000V		±0.2%
	1-5V	1.000~5.000V		±0.2%
	1-5Vsq	1.000~5.000V		±0.2%
	0-10V	0.00~10.00V		±0.2%
RTD	Pt100	-200.0~650.0°C		±0.5°C
	Cu100	-50.0~150.0°C		±0.5°C
	Cu50	-50.0~140.0°C		±0.5°C
TC		Isolated	Not Isolated	
	T	-200~400°C	T _{CJ} ~400°C	±2°C
	E	-200~1000°C	T _{CJ} ~1000°C	±2°C
	K	-200~1372°C	T _{CJ} ~1372°C	±2°C
	S	-50~1768°C	T _{CJ} ~1768°C	±3°C
	B	250~1820°C	T _{CJ} ~1820°C	±3°C
	J	-210~1200°C	T _{CJ} ~1200°C	±2°C
	R	-50~1768°C	T _{CJ} ~1768°C	±3°C
	N	-200~1300°C	T _{CJ} ~1300°C	±3°C

[NOTE] T_{CJ}: The temperature of cold junction.

Project	Specification
Channel	8Channels(Not isolated) / 12 Channels(Isolated)
Sampling period	1second
Record paper	Folding industrial thermal paper, 120mmwide, 8meters long
Paper speed	10~450mm/h
Power supply	100-240VAC 50-60Hz / 24VDC \pm 10% 45W
Work environment	10~60°C / 0~85% RH (no condensation)
Preheating time	30 minutes after power-on
Installation	Panel-mounting, indoor
Panel thickness	2-12mm
Weight	3kg
Dimension	144(W) \times 144(H) \times 233(D)
Storage environment	-20~80°C / 0~85%RH (no condensation)
Relays	250VAC 3A, 30VDC 3A (Normal open, Resistive load)
24VDC Output	24VDC \pm 10% 60mA
Offset	MAX 2mm

10. Trouble shooting

The user must carefully read this manual before installation and use, operate the instrument correctly according to the contents of this manual, and confirm whether the installation and use environment meet the requirements. The following table shows the possible faults of the paper recorder. Users can solve the problems according to the faults.

Trouble	Troubleshooting
Wrong signal data Or display #####	Wiring error: please check whether the input signal wire is connected correctly
	Configuration error: whether the signal type and range are configured correctly.
LCD no display	Check the power supply
Curve wrong	Check whether the configuration of recording boundary and paper feeding speed is correct
Alarm wrong	Check whether the alarm upper and lower limit values and relay numbers are correct

